

**WHAT IS CLAIMED IS:**

1. A macroscopically three-dimensional non-apertured cleaning sheet comprising a structure consisting of materials selected from the group consisting of woven materials and nonwoven materials, having a working face and a back face, wherein the working face comprises non-random raised regions and recessed regions.
2. The non-apertured cleaning sheet of Claim 1 wherein the structure consists of material formed by hydroentanglement of fibers selected from the group consisting of natural fibers, polyolefins, polyesters, polyamides, synthetic cellulose, biodegradable fibers, bicomponent fibers, and blends thereof.
3. The cleaning sheet of Claim 2 wherein the structure consists of hydroentangled carded polyester fiber.
4. The non-apertured cleaning sheet of Claim 1 wherein the Average Height Differential of the working faces is at least about 0.5 mm.
5. The non-apertured cleaning sheet of Claim 2 wherein the Average Height Differential of the working faces is at least about 1 mm.
6. The non-apertured cleaning sheet of Claim 3 wherein the Average Height Differential of the working face is at least about 1.5 mm.
7. The non-apertured cleaning sheet of Claim 1 wherein the recessed region forms a continuous pattern in the X-Y dimension surrounding discrete raised regions.
8. The non-apertured cleaning sheet of Claim 4 wherein the recessed region forms a continuous pattern in the X-Y dimension surrounding discrete raised regions.
9. The non-apertured cleaning sheet of Claim 5 wherein the average width of the continuous recessed region is from about 0.25 mm to about 3 mm.
10. The non-apertured cleaning sheet of Claim 6 wherein the width of the continuous recessed region is from about 0.25 mm to about 3 mm.

11. The non-apertured cleaning sheet of Claim 8 wherein the discrete raised surface is in the shape of a rounded parallelogram having a height of from about 6.0 mm to about 7.0 mm, a short diagonal of from about 6.5 mm to about 7.5 mm, and a long diagonal of from about 9.0 mm to about 10.0 mm.
12. The non-apertured cleaning sheet of Claim 8 wherein the discrete raised surface is in the shape of a wineskin having a width of from about 2.7 mm to about 3.7 mm, a base of from about 1.0 mm to about 2.0 mm, a height of from about 3.2 mm to about 4.2 mm, and a neck from about 0.5 mm to about 1.5 mm.
13. The non-apertured cleaning sheet of Claim 8 wherein the discrete raised surface is in the shape of a pie piece having side lengths of from about 2.0 mm to about 3.0 mm and a base lengths of from about 1.0 mm to about 2.0 mm, and having an included angle between the two sides of from about 55° to about 65°.
14. The non-apertured cleaning sheet of Claim 8 wherein the discrete raised surface is in the shape of a waved rectangle having a length of 4.0 mm to about 5.0 mm and a width of from about 1.5 mm to about 2.5 mm.
15. The non-apertured cleaning sheet of Claim 1 which further comprises a scrim.
16. The non-apertured cleaning sheet of Claim 8 which further comprises a scrim.
17. The non-apertured cleaning sheet of Claim 14 wherein the scrim is derived from a polyolefin.
18. The non-apertured cleaning sheet of Claim 15 wherein the scrim is derived from material selected from the group consisting of polypropylene, polyethylene, ethyl vinyl acetate, and mixtures thereof.
19. The non-apertured cleaning sheet of Claim 1 having an additive applied at a low effective level.

20. The non-apertured cleaning sheet of Claim 15 having an additive applied at a low effective level.
21. The non-apertured cleaning sheet of Claim 18 wherein additive is included at an add-on level of at least about 0.01%, by weight of the sheet.
22. The non-apertured cleaning sheet of Claim 19 wherein additive is included at an add-on level of at least about 1%, by weight of the sheet.
23. The non-apertured cleaning sheet of Claim 20 wherein additive is included at an add-on level of from about 1 to about 15%, by weight of the sheet.
24. The non-apertured cleaning sheet of Claim 21 wherein additive is included at an add-on level of from about 3 to about 10%, by weight of the sheet.
25. The non-apertured cleaning sheet of Claim 22 wherein the additive is a mixture of mineral oil and a wax.
26. The non-apertured cleaning sheet of Claim 1 wherein the working outer surface of the non-apertured cleaning sheet demonstrates improved cleaning performance in consumer panel testing relative to a cleaning sheet that has a random macroscopic three dimensional character.
27. A non-apertured cleaning sheet that reduces the level of airborne materials in the atmosphere, relative to a cleaning sheet that has a random macroscopic three dimensional character.
28. A non-apertured cleaning sheet that reduces the level of particulate soils on surfaces, relative to a cleaning sheet that has a random macroscopic three dimensional character.
29. An article of manufacture comprising the non-apertured cleaning sheets of Claim 1, the cleaning sheets being contained in a package in association with instructions for achieving a benefit selected from the group consisting of:
- captures particulate soils on contact while minimizing dispersal of said soils in the air as compared to normal dusting techniques;
  - removes more particulate soil than normal dusting techniques;

- removes invisible particulate matter;
- does not require the application of an additional product;
- uses electrostatic charge to pick up very fine particulate soil;
- has a macroscopically three-dimensional structure to pick up relatively large particles;
- provides surface safety
- lowers the level of particulate material in the air;
- reduces the level of particulate soil on a surface;
- captures particulate soil on contact while minimizing dispersal of said soil in the air as compared to normal dusting techniques to minimize inhalation of said particulate soil and/or redeposition of said particulate soil;
- removes more particulate soil than normal dusting techniques so that your surfaces are cleaner;
- does not require the application of an additional product so that the process is simplified.
- requires less effort as compared to normal dusting techniques since the particulate soil is more completely removed the first time;
- the process collects more particulate soil as compared to normal dusting techniques so that it can be removed from the house or other area;
- results in a reduction of airborne allergens;
- results in a reduction of airborne pathogens; and
- combinations thereof;

by using the working face of the sheets on a surface having particulate material on it.

30. The article of manufacture of Claim 27 wherein said disposable non-apertured cleaning sheet can be attached to a light weight implement to provide easy access to places that are difficult to reach.

31. A cleaning implement comprising:

- a. a handle; and
- b. a removable cleaning sheet, wherein the cleaning sheet is the sheet of Claim 1.

32. A cleaning implement comprising:

- a. a handle; and
- b. a removable cleaning sheet, wherein the cleaning sheet is the sheet of Claim 6.

33. A cleaning implement comprising:

- a. a handle; and
  - b. a removable cleaning sheet, wherein the cleaning sheet is the sheet of Claim 8.
- 34. A cleaning implement comprising:
  - a. a handle; and
  - b. a removable cleaning sheet, wherein the cleaning sheet is the sheet of Claim 13.
- 35. A cleaning implement comprising:
  - a. a handle; and
  - b. a removable non-apertured cleaning sheet that provides greater reduction in the level of airborne materials in the atmosphere, relative to other products and practices for similar cleaning purposes.
- 36. A cleaning implement comprising:
  - a. a handle; and
  - b. a removable, non-apertured cleaning sheet that provides greater reduction in the level of particulate soils on surfaces, relative to other products and practices for similar cleaning purposes.
- 37. A method for cleaning a surface comprising contacting the surface with the working face of the cleaning sheet of Claim 1.
- 38. A method for cleaning a surface comprising contacting the surface with the working face of the cleaning sheet of Claim 13.
- 39. A process for making a non-apertured cleaning sheet having a non-random macroscopic three dimensional character comprising the step of hydroentangling fibers on a patterned forming belt.
- 40. An article of manufacture comprising the non-apertured cleaning sheets of Claim 1 having been folded such that the working face of the sheet is on the outside as folded, the cleaning sheets being contained in a package in association with instructions to lay the sheet on a surface, then unfold the sheet, then place the hand or the implement handle on the sheet, and proceed to clean.

41. The article of Claim 38 wherein the sheet is folded such that upon unfolding by the consumer, the folds form a natural bed for an implement handle.
42. A non-apertured cleaning sheet comprising a structure made from fibers having a denier of greater than about 2.0 denier.
43. A non-apertured cleaning sheet comprising a structure made from fibers having two or more distinct denier measurements.
44. A non-apertured cleaning sheet comprising a working surface with a total pore volume of greater than about 750 gsm.
45. A non-apertured cleaning sheet comprising a working surface which has pores, wherein greater than about 15% of the pores volume is contained in pores having a pore size of greater than about 70 microns.
46. A non-apertured cleaning sheet comprising a working surface which has pores, wherein greater than about 7.5% of the pore volume is contained in pores having a pore size of from about 70 microns to about 100 microns.